

Technical Data Sheet

# Accutech HP0334W30L

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

General	
Filler / Reinforcement	• Wollastonite (CaSiO <sub>3</sub> ), 30% Filler by Weight
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	6.0 g/10 min	6.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	406000 psi	2800 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4640 psi	32.0 MPa	
Break	4060 psi	28.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	14 %	14 %	
Flexural Modulus	435000 psi	3000 MPa	ASTM D790
Flexural Strength	6090 psi	42.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.75 ft·lb/in	40 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	86	86	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	261 °F	127 °C	
264 Psi (1.8 Mpa), Unannealed	158 °F	70.0 °C	

Additional Information	
Ash Content, ASTM D2584:	30%

**Notes**

These are typical property values not to be construed as specification limits.